



SIKA
MARINE



THE
PROFESSIONAL'S
CHOICE

Sikaflex[®]-268 PowerCure

BOOST YOUR BOND

- Increase production efficiency
- Fast cure adhesive system for assembling and direct glazing
- Very good processing and tooling characteristics

BUILDING TRUST



Sikaflex[®]-268 PowerCure

HIGH PERFORMANCE, FAST CURING ADHESIVE SYSTEM FOR ASSEMBLY AND GLAZING MARINE APPLICATIONS

Sikaflex[®]-268 PoweCure is an accelerated polyurethane adhesive system suitable for glass and assembly bonding applications where fast curing is required. Boost your production line with Sikaflex[®]-268 PoweCure, delivering higher quality in less time.

FEATURES AND BENEFITS

- Fast-curing by PowerCure Technology
- Assembly bonding
- Direct Glazing
- Weathering stability
- Solvent free
- IMO and Type approved
- Long open time



TECHNICAL PROPERTIES

Chemical base	Polyurethane
Color (CQP001-1)	Black
Cure mechanism	Moisture-curing ^A
Density (uncured) uncured	1.3 kg/l
Non-sag properties (CQP061-1)	Very good
Application temperature	10 – 35 °C
Open time (CQP526-1)	30 minutes ^B
Shrinkage (CQP014-1)	1 %
Shore A hardness (CQP023-1 / ISO 7619-1)	55
Tensile strength (CQP036-1 / ISO 527)	6 MPa
Elongation at break (CQP036-1 / ISO 527)	500 %
Tear propagation resistance (CQP045-1 / ISO 34)	13 N/mm
Tensile lap-shear strength (CQP046-1 / ISO 4587)	4.5 MPa
Service temperature (CQP509-1 / CQP513-1)	-50 – 90 °C
Shelf life (CQP016-1)	9 months ^C

CQP = Corporate Quality Procedure

^{A)} Provided by PowerCure

^{B)} 23 °C / 50 % r.h.

^{C)} storage below 25 °C



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