Version 4.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: Sikasil[®] AS-785 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

: Catalyst for 2 Comp. sealants/adhesives.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Nederland B.V.
		Zonnebaan 56
		3542 EG Utrecht
		Nederland
Telephone	:	+31-30-2410120
Telefax	:	+31-30-2414482
E-mail address of person	:	EHS@nl.sika.com
responsible for the SDS		

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 127	2/2008)
Acute toxicity, Category 4	H302: Harmful if swallowed.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - repeated exposure, Category 1	H372: Causes damage to organs through pro- longed or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Cat- egory 3	H412: Harmful to aquatic life with long lasting effects.
	Acute toxicity, Category 4 Serious eye damage, Category 1 Skin sensitisation, Category 1 Specific target organ toxicity - repeated exposure, Category 1 Long-term (chronic) aquatic hazard, Cat-

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



Revision Date: 18.01.2024 Date of last issue: 25.09.2023



ate	e of last issue: 25.09.2023			
	Signal word	:	Danger	
	Hazard statements	:	H302 H317 H318 H372	Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Causes damage to organs through prolonged or repeated exposure if inhaled.
			H412	Harmful to aquatic life with long lasting ef- fects.
	Precautionary statements	:	Prevention:	
			P260 P264 P273 P280	Do not breathe mist or vapours. Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection.
			Response:	
			P305 + P351 + F	P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove con- tact lenses, if present and easy to do. Con- tinue rinsing. Immediately call a POISON CENTER/ doctor.
			P314	Get medical advice/ attention if you feel un- well.

Version 4.0

Hazardous components which must be listed on the label:

4,4,7,7-tetraethoxy-3,8-dioxa-4,7-disiladecane N-[3-(triethoxysilyl)propyl]ethylenediamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Revision Date: 18.01.2024 Date of last issue: 25.09.2023



Version 4.0

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4,7,7-tetraethoxy-3,8-dioxa-4,7- disiladecane	16068-37-4 240-212-2 01-2120764364-51- XXXX	Acute Tox. 3; H301 Acute Tox. 4; H312 STOT RE 1; H372 Aquatic Chronic 3; H412 Acute toxicity esti- mate Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	>= 20 - < 25
N-[3- (triethoxysi- lyl)propyl]ethylenediamine Contains: N,N'-bis[3- (triethoxysi- lyl)propyl]ethylenediamine >= 15 - <= 20 % di- aminoethylaminopropyltetraethox- ydisiloxane >= 3 - <= 5 %	5089-72-5 225-806-1 01-2120767929-30- XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 5 - < 10
bis(trimethoxysilylpropyl)amine Contains: methanol <= 0,3 %	82985-35-1 280-084-5 01-2119969956-12- XXXX	Eye Dam. 1; H318	>= 5 - < 10
1,2-Bis(triethoxysilyl)ethene	87061-56-1 Not Assigned	Acute Tox. 3; H301 Acute Tox. 4; H312 Aquatic Chronic 3; H412 EUH071 Acute toxicity esti- mate Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	>= 2,5 - < 5

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Print Date 04.04.2024

Version 4.0

[3-(2,3- epoxypro- poxy)propyl]trimethoxysilane Contains: methanol <= 0,2 %	2530-83-8 219-784-2 01-2119513212-58- XXXX	Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 1 - < 2,5
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

	Joures	5
General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important symptoms	and e	ffects, both acute and delayed
Symptoms	:	Gastrointestinal discomfort Allergic reactions Excessive lachrymation See Section 11 for more detailed information on health effects and symptoms.
Risks	:	irritant effects sensitising effects
		Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Causes damage to organs through prolonged or repeated exposure if inhaled.



Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
5.2 Special hazards arising from	the	e substance or mixture
Hazardous combustion prod- ucts	:	No hazardous combustion products are known
5.3 Advice for firefighters		
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

	e equipment and emergency procedures Use personal protective equipment. Deny access to unprotected persons.
6.2 Environmental precautions	
Environmental precautions :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.
6.3 Methods and material for contai	nment and cleaning up
Methods for cleaning up :	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.
6.4 Reference to other sections For personal protection see section	on 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006

Sikasil[®] AS-785 Part B

Revision Date: 18.01.2024 Date of last issue: 25.09.2023



Version 4.0

			Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, i	ncl	uding any incompatibilities
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
	Further information on stor- age stability	:	No decomposition if stored and applied as directed.
7.3	Specific end use(s)		
	Specific use(s)	:	Consult most current local Product Data Sheet prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components		CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *

Contains no substances with occupational exposure limit values.

use.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
ethanol	64-17-5	TLV-8hr	137 ppm 260 mg/m3	NL WG
	Further inforr	nation: Carcinogenic	substances, Skin	notation
		TLV-15 min	1.000 ppm 1.900 mg/m3	NL WG
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
		nation: Indicative, Ide hrough the skin	entifies the possibi	ility of signifi-
		TLV-8hr	100 ppm 133 mg/m3	NL WG

Print Date 04.04.2024

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0

Further information: Skin notation

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment					
Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water				
Hand protection :	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.				
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.				
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.				
Respiratory protection :	No special measures required.				
Environmental exposure controls					
General advice :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.				

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	:	solid paste black
Odour	:	very faint
Melting point/range / Freezing point	:	No data available

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006

Sikasil[®] AS-785 Part B

Print Date 04.04.2024

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0

Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or	exp	losive limits
Upper explosion limit / Upper flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	ca. 8 - 10 Concentration: 100 %
Viscosity		
Viscosity, dynamic	:	ca. 450 mPa.s (20 °C)
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,06 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0



9.2 Other information

Flammable solids Burning rate

: > 120 s Method: UN-Test N1

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	No data available
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10.5 Incompatible materials

Materials to avoid	:	No data available
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10.6 Hazardous decomposition products

Hazardous decomposition	:	ethanol, methanol
products		

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Harmful if swallowed.		
Components:		
4,4,7,7-tetraethoxy-3,8-diox	xa-4,	7-disiladecane:
Acute oral toxicity	:	LD50 Oral (Rat): 161 mg/kg
		Acute toxicity estimate: 161 mg/kg Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal (Rat): 1.971 mg/kg
		Acute toxicity estimate: 1.971 mg/kg Method: Calculation method

Version 4.0



bis(trimethoxysilylpropyl)a	min	e:
Acute oral toxicity	:	LD50 Oral (Rat): 3.780 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 11.865 mg/kg
1,2-Bis(triethoxysilyl)ethen	e:	
Acute oral toxicity	:	LD50 Oral (Rat): 161 mg/kg
		Acute toxicity estimate: 161 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Assessment: Corrosive to the respiratory tract.
Acute dermal toxicity	:	LD50 Dermal (Rat): 1.971 mg/kg
		Acute toxicity estimate: 1.971 mg/kg Method: Calculation method
[3-(2,3-epoxypropoxy)propy	viltr	imethoxysilane:
Acute oral toxicity	:	
Acute inhalation toxicity	:	LC50 (Rat): > 5,3 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 4.248 mg/kg
Skin corrosion/irritation		
Not classified due to lack of d	lata	
Serious eye damage/eye irr		ion
Causes serious eye damage.		~~
Respiratory or skin sensitis	all	ווכ
Skin sensitisation May cause an allergic skin re	acti	on.
Respiratory sensitisation		
Not classified due to lack of d	lata	
Germ cell mutagenicity Not classified due to lack of d	lata	
Carcinogenicity Not classified due to lack of d	lata	
Reproductive toxicity		
Not classified due to lack of d	lata	
STOT - single exposure Not classified due to lack of d	lata	

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0



STOT - repeated exposure

Causes damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

N-[3-(triethoxysilyl)propyl]ethylenediamine:

Toxicity to fish (Chronic tox-	:	LC50: 597 mg/l
icity)		Exposure time: 96 h
		Species: Danio rerio (zebra fish)

bis(trimethoxysilylpropyl)amine:

:	LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l Exposure time: 96 h
	NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l
:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h
	:

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Toxicity to fish	:	LC50 (Cyprinus carpio (Carp)): 55 mg/l
		Exposure time: 96 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0



12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	: The substance/mixture does not contain components consid- ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
12.7 Other adverse effects	

Product:

Additional ecological infor- : mation	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
	Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

Revision Date: 18.01.2024 Date of last issue: 25.09.2023

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Version 4.0

SECTION 14: Transport information

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14.1 UN number or ID number						
ADR	:	Not regulated as a dangerous good				
IMDG	:	Not regulated as a dangerous good				
ΙΑΤΑ	:	Not regulated as a dangerous good				
14.2 UN proper shipping name						
ADR	:	Not regulated as a dangerous good				
IMDG	:	Not regulated as a dangerous good				
ΙΑΤΑ	:	Not regulated as a dangerous good				
14.3 Transport hazard class(es)						
ADR	:	Not regulated as a dangerous good				
IMDG	:	Not regulated as a dangerous good				
ΙΑΤΑ	:	Not regulated as a dangerous good				
14.4 Packing group						
ADR	:	Not regulated as a dangerous good				
IMDG	:	Not regulated as a dangerous good				
IATA (Cargo)	:	Not regulated as a dangerous good				
IATA (Passenger)	:	Not regulated as a dangerous good				
14.5 Environmental hazards						
Not regulated as a dangerous good						
14.6 Special precautions for user						

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

- All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006

Sikasil[®] AS-785 Part B



Revision Date: 18.01.2024
Date of last issue: 25.09.2023

Version 4.0

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)			Conditions of restriction for the fol- lowing entries should be considered: Number on list 75, 3		
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).			None of the components are listed (=> 0.1 %).		
REACH - List of substances subject to authorisation (Annex XIV)			Not applicable		
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer			Not applicable		
Regulation (EU) 2019/1021 on persistent organic pollu- tants (recast)			Not applicable		
Netherlands. Substances of very high concern (ZZS-list)			dioctyltin oxide		
Regulation (EC) No 649/2012 of the European Parlia- ment and the Council concerning the export and import of dangerous chemicals			Not applicable		
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable					
(VOCV)			or volatile organic compounds ds (VOC) content: < 0,01% w/w		
emissions (integrated p			4 November 2010 on industrial ution prevention and control) ds (VOC) content: < 0,01% w/w		

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Version 4.0



SECTION 16: Other information

Full text of H-Statements		
H301		Toxic if swallowed.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
	•	
H317	-	May cause an allergic skin reaction.
H318		Causes serious eye damage.
H372	:	Causes damage to organs through prolonged or repeated
		exposure if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.
Full text of other abbreviat	ions	
Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Irrit.	:	Skin irritation
Skin Sens.		Skin sensitisation
STOT RE		Specific target organ toxicity - repeated exposure
2006/15/EC	:	Europe. Indicative occupational exposure limit values
NL WG	:	Netherlands. Law on Labour conditions - Occupational Expo-
NE WG	·	sure Limits
2006/15/EC / TWA		Limit Value - eight hours
NL WG / TLV-8hr		Time Weighted Average
NL WG / TLV-15 min		Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of
ADIX	•	Dangerous Goods by Road
CAS		Chemical Abstracts Service
	•	
DNEL	:	Derived no-effect level
EC50	•	Half maximal effective concentration
GHS		Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at
		once, which causes the death of 50% (one half) of a group of
		test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in
		air that kills 50% of the test animals during the observation
		period)
MARPOL		International Convention for the Prevention of Pollution from
	•	Ships, 1973 as modified by the Protocol of 1978
OEL		Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
	:	
REACH	•	Regulation (EC) No 1907/2006 of the European Parliament
		and of the Council of 18 December 2006 concerning the Reg-
		istration, Evaluation, Authorisation and Restriction of Chemi-
		cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Sikasil® AS-785 Part B

Revision Date: 18.01.2024 Date of last issue: 25.09.2023 Print Date 04.04.2024

Version 4.0

Further information

Classification of the m	Classification procedure:	
Acute Tox. 4	H302	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT RE 1	H372	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NL / EN