Version 14.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: Sikaflex[®]-515

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Nederland B.V. Zonnebaan 56 3542 EG Utrecht
		Nederland
Telephone	:	+31-30-2410120
Telefax	:	+31-30-2414482
E-mail address of person	:	EHS@nl.sika.com
responsible for the SDS		

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

Additional Labelling

EUH208 Contains trimethoxyvinylsilane. May produce an allergic reaction.

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006 Sikaflay® E1E

Sikaflex[®]-515

Version 14.0



Revision Date: 28.08.2023 Date of last issue: 09.02.2023

> Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

> Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1- phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72- XXXX	Aquatic Chronic 4; H413	>= 2,5 - < 5
distillates (petroleum), hydrotreat- ed light paraffinic	64742-55-8 265-158-7 01-2119487077-29- XXXX	Asp. Tox. 1; H304 EUH066	>= 2,5 - < 5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 Acute toxicity esti- mate Acute inhalation tox- icity (vapour): 16,8 mg/l	>= 0,1 - < 0,5
Substances with a workplace expos	sure limit :		-
titanium dioxide; [in powder form containing 1 % or more of parti- cles with aerodynamic diameter ≤ 10 µm]	13463-67-7 236-675-5 01-2119489379-17- XXXX		>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice

: No hazards which require special first aid measures.

Revision Date: 28.08.2023

Print Date 04.04.2024

Date of last issue: 09.02.2023		Version 14.0	Print Date 04.0
If inhaled		Move to fresh air.	
	•		
In case of skin contact	:	Take off contaminated clothing and shoes imm Wash off with soap and plenty of water.	ediately.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.	
If swallowed	:	Rinse mouth with water.	
		Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscio	us person.
4.2 Most important symptoms	and e	effects, both acute and delayed	
Symptoms	:	See Section 11 for more detailed information o and symptoms.	n health effects
Risks	:	No known significant effects or hazards.	
Treatment	:	dical attention and special treatment needed Treat symptomatically.	
•	:	Treat symptomatically.	
Treatment	:	Treat symptomatically.	
Treatment SECTION 5: Firefighting me	: easur	Treat symptomatically.	
Treatment SECTION 5: Firefighting me 5.1 Extinguishing media	: easur	Treat symptomatically. es In case of fire, use water/water spray/water jet/ ide/sand/foam/alcohol resistant foam/chemical extinction.	
Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro	: easur ia : om the	Treat symptomatically. es In case of fire, use water/water spray/water jet/ ide/sand/foam/alcohol resistant foam/chemical extinction.	powder for
Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro Hazardous combustion proc	: easur ia : om the	Treat symptomatically. es In case of fire, use water/water spray/water jet/ ide/sand/foam/alcohol resistant foam/chemical extinction. e substance or mixture	powder for
Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro Hazardous combustion products	: easur ia : om the d- :	Treat symptomatically. es In case of fire, use water/water spray/water jet/ ide/sand/foam/alcohol resistant foam/chemical extinction. e substance or mixture	powder for

Version 14.0

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

Jika ®
Print Date 04.04.2024

Revision Date: 28.08.2023	
Date of last issue: 09.02.2023	

Version 14.0

6.2 Environmental precautions

Environmental precautions

: No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up

: Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products Advice on protection against Normal measures for preventive fire protection. 1 fire and explosion Hygiene measures When using do not eat or drink. When using do not smoke. 7.2 Conditions for safe storage, including any incompatibilities Requirements for storage Keep container tightly closed in a dry and well-ventilated : areas and containers place. Store in accordance with local regulations. Advice on common storage No special restrictions on storage with other products. 2 Further information on stor-No decomposition if stored and applied as directed. : age stability 7.3 Specific end use(s) Specific use(s) Consult most current local Product Data Sheet prior to any t use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
distillates (petroleum), hydrotreated light paraffinic	64742-55-8	TLV-8hr (Mist)	5 mg/m3	NL WG

Sikaflex[®]-515

Revision Date: 28.08.2023

Date of last issue: 09.02.2023



Version 14.0

titanium dioxide; [in powder form contain-	13463-67-7	TWA	10 mg/m3	DE TRGS 900	
ing 1 % or more of particles with aerody-			U U		
namic diameter ≤ 10 µm]					

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
	Further information cant uptake the	ation: Indicative, Ide ough the skin	entifies the possibi	lity of signifi-
		TLV-8hr	100 ppm 133 mg/m3	NL WG
	Further information	ation: Skin notation		

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.
		Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Print Date 04.04.2024

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0

Environmental exposure controls

General advice

: No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

-	Physical state Appearance Colour	::	liquid paste various
	Odour	:	odourless
	Melting point/range / Freezing point	:	No data available
	Boiling point/boiling range	:	No data available
	Flammability (solid, gas)	:	No data available
	Upper/lower flammability or e	exp	losive limits
	Upper explosion limit / Up- per flammability limit	:	No data available
	Lower explosion limit / Lower flammability limit	:	No data available
	Flash point	:	ca. 64 °C Method: closed cup
	Auto-ignition temperature	:	No data available
	Decomposition temperature	:	No data available
	рН	:	Not applicable substance/mixture is non-soluble (in water)
	Viscosity		
	Viscosity, dynamic	:	Not applicable
	Viscosity, kinematic	:	Not applicable

Sikaflex[®]-515

Jika ®
Print Date 04.04.2024

Revision Date: 28.08.2023				
Date of last issue: 09.02.2023				

Version 14.0

Solubility(ies) Water solubility	: insoluble
Partition coefficient: n- octanol/water	: No data available
Vapour pressure	: 0,01 hPa
Density	: ca. 1,5 g/cm3 (20 °C)
Relative vapour density	: No data available
Particle characteristics	: No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data availabl
--

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

: methanol

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0



SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:					
Acute oral toxicity	:	LD50 Oral (Rat): > 2.000 mg/kg Method: OECD Test Guideline 401			
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg Method: OECD Test Guideline 402			
trimethoxyvinylsilane:					
Acute oral toxicity	:	LD50 Oral (Rat): ca. 7.120 mg/kg			
Acute inhalation toxicity	:	LC50: ca. 16,8 mg/l Exposure time: 4 h Test atmosphere: vapour			
		Acute toxicity estimate: 16,8 mg/l Test atmosphere: vapour Method: Calculation method			
Acute dermal toxicity	:	LD50: 3.540 mg/kg			
Skin corrosion/irritation					

Not classified due to lack of data.

Components:

distillates (petroleum), hydrotreated light paraffinic:

Assessment

: Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0



Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

·····,··,···,···,		
Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0



12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:		
Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
12.7 Other adverse effects		
Product:		
Additional ecological infor- mation	:	There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product :	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue :	08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

SECTION 14: Transport information

14.1 UN number or ID number

ADR

: Not regulated as a dangerous good

Jika ®
Print Date 04.04.2024

Revision Date: 28.08.2023 Date of last issue: 09.02.2023

IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.2 UN proper shipping name					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.3 Transport hazard class(es)					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
ΙΑΤΑ	:	Not regulated as a dangerous good			
14.4 Packing group					
ADR	:	Not regulated as a dangerous good			
IMDG	:	Not regulated as a dangerous good			
IATA (Cargo)	:	Not regulated as a dangerous good			
IATA (Passenger)	:	Not regulated as a dangerous good			

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture International Chemical Weapons Convention (CWC) : Not applicable Schedules of Toxic Chemicals and Precursors

REACH Information:

- All substances contained in our Products are
 - registered by our upstream suppliers, and/or
 - registered by us, and/or
 - excluded from the regulation, and/or
 - exempted from the registration.

REACH - Restrictions on the manufacture, placing on	:	Conditions of restriction for the fol-
the market and use of certain dangerous substances,		lowing entries should be considered:
preparations and articles (Annex XVII)		Number on list 751,2-
		Benzenedicarboxylic acid, di-C9-11-
		branched alkyl esters, C10-rich
		(Number on list 52)

Sikaflex[®]-515

Print Date 04.04.2024

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0

Hydrocarbons, C13-C23, n-alkanes, isoalkanes, cyclics, < 0.03% aromatics

1,2-Benzenedicarboxylic acid, di-C9-

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

- REACH Candidate List of Substances of Very High
Concern for Authorisation (Article 59).11-branched alkyl esters, C10-rich
(Number on list 52)REACH Candidate List of Substances of Very High
Concern for Authorisation (Article 59).:
- REACH List of substances subject to authorisation : Not applicable (Annex XIV)
- Regulation (EC) No 1005/2009 on substances that de- : Not applicable plete the ozone layer
- Regulation (EU) 2019/1021 on persistent organic pollu- : Not applicable tants (recast)
- Regulation (EC) No 649/2012 of the European Parlia- : Not applicable ment and the Council concerning the export and import of dangerous chemicals

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0,02% w/w no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,02% w/w

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Sikaflex[®]-515

Print Date 04.04.2024

Revision Date: 28.08.2023 Date of last issue: 09.02.2023 Version 14.0

Contains a substance which is subject to the SZW-list of reproductive toxic substances (Ministry of Social Affairs and Employment).

dibutylbis(pentane-2,4-dionato-O,O')tin dibutyltin dilaurate dioctyltin dilaurate reaction mass of ethylbenzene and xylene

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements	
H226 :	Flammable liquid and vapour.
H304 :	May be fatal if swallowed and enters airways.
H317 :	May cause an allergic skin reaction.
H332 :	Harmful if inhaled.
H413 :	May cause long lasting harmful effects to aquatic life.
Full text of other abbreviation	S
Acute Tox. :	Acute toxicity
Aquatic Chronic :	Long-term (chronic) aquatic hazard
Asp. Tox. :	Aspiration hazard
Flam. Liq.	Flammable liquids
Skin Sens.	Skin sensitisation
2006/15/EC :	Europe. Indicative occupational exposure limit values
DE TRGS 900 :	Germany. TRGS 900 - Occupational exposure limit values.
NL WG :	Netherlands. Law on Labour conditions - Occupational Expo-
	sure Limits
2006/15/EC / TWA :	Limit Value - eight hours
	Time Weighted Average
NL WG / TLV-8hr :	Time Weighted Average
ADR :	European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS :	Chemical Abstracts Service
DNEL :	Derived no-effect level
EC50 :	Half maximal effective concentration
GHS :	Globally Harmonized System
IATA :	International Air Transport Association
IMDG :	International Maritime Code for Dangerous Goods
LD50 :	Median lethal dosis (the amount of a material, given all at
	once, which causes the death of 50% (one half) of a group of
1.050	test animals)
LC50 :	Median lethal concentration (concentrations of the chemical in
	air that kills 50% of the test animals during the observation
	period)
MARPOL :	International Convention for the Prevention of Pollution from
	Ships, 1973 as modified by the Protocol of 1978
OEL :	Occupational Exposure Limit
PBT :	Persistent, bioaccumulative and toxic



Revision Date: 28.08.2023 Date of last issue: 09.02.2023	Version 14.0	Print Date 04.04.202		
PNEC	: Predicted no effect concentration			
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency			
SVHC vPvB	Substances of Very High ConcernVery persistent and very bioaccumulat	ive		

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NL / EN