according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Date of last issue: 20.12.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-668 PowerCure Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Nederland B.V.

Zonnebaan 56 3542 EG Utrecht Nederland

 Telephone
 : +31-30-2410120

 Telefax
 : +31-30-2414482

 E-mail address of person
 : EHS@nl.sika.com

responsible for the SDS

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat-

egory 3

H412: Harmful to aquatic life with long lasting ef-

fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.

P280 Wear protective gloves.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P362 + P364 Take off contaminated clothing and wash it

before reuse.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Hazardous components which must be listed on the label:

2-ethyl-2-[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate Pentamethyl piperidylsebacate 4,4'-methylenediphenyl diisocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika[®]

Sikaflex®-668 PowerCure Part A

Date of last issue: 20.12.2024

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No.	Classification	Concentration (% w/w)	
2-ethyl-2-[[(1-oxoallyl)oxy]methyl]- 1,3-propanediyl diacrylate	Registration number 15625-89-5 239-701-3 01-2119489896-11- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Carc. 2; H351 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0,1 - < 0,25	
		M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1		
Pentamethyl piperidylsebacate Contains: bis(1,2,2,6,6-pentamethyl-4- piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4- piperidyl sebacate	1065336-91-5 915-687-0 01-2119491304-40- XXXX	Skin Sens. 1A; H317 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0,1 - < 0,25	
		M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1		

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



A Al manether demonstrate and although a con-	404 00 0	A t - T 4. 11000	0.4

4,4'-methylenediphenyl diisocyanate	101-68-8 202-966-0 01-2119457014-47- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 ———————————————————————————————————	< 0,1
		specific concentration limit Skin Irrit. 2; H315 >= 5 % specific concentration limit Resp. Sens. 1; H334 >= 0,1 %	
For explanation of abbreviations of		Acute toxicity estimate Acute inhalation toxicity (dust/mist): 1,5 mg/l	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

See Section 11 for more detailed information on health effects

and symptoms.

Risks : sensitising effects

May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known

ucts

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

for firefighters

Further information : Standard procedure for chemical fires.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Appearance paste Colour black

Odour odourless

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

: > 101 °C Flash point

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature : No data available

Not applicable pН

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, kinematic $> 20,5 \text{ mm}2/\text{s} (40 ^{\circ}\text{C})$

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Date of last issue: 20.12.2024

Vapour pressure : 0,01 hPa

Density : ca. 1,30 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

2-ethyl-2-[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate:

Country NL 100000033277

9/16

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

Acute oral toxicity : LD50 Oral (Rat): 3.680 - 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Pentamethyl piperidylsebacate:

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1,5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

The substance/mixture does not contain components consid-Assessment

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

2-ethyl-2-[[(1-oxoallyl)oxy]methyl]-1,3-propanediyl diacrylate:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 0,87 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

M-Factor (Acute aquatic tox- : 1

icity)

M-Factor (Chronic aquatic

toxicity)

: 1

Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l

Exposure time: 96 h

M-Factor (Acute aquatic tox- : 1

icity)

M-Factor (Chronic aquatic

toxicity)

: 1

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Date of last issue: 20.12.2024

Revision Date: 25.02.2025

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

Country NL 100000033277



12 / 16

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A



Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

IATA Not regulated as a dangerous good

14.2 UN proper shipping name

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good IATA Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good **IATA** Not regulated as a dangerous good

14.4 Packing group

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good IATA (Cargo) Not regulated as a dangerous good IATA (Passenger) Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or - exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Number on list 3

: Conditions of restriction for the following entries should be considered:

Number on list 75

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control) Not applicable

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction. H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H334 : May cause allergy or asthma symptoms or breathing difficul-

ties if inhaled.

H335 : May cause respiratory irritation.

Country NL 100000033277

14 / 16

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika®

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

H351 : Suspected of causing cancer. H361f : Suspected of damaging fertility.

H373 : May cause damage to organs through prolonged or repeated

exposure if inhaled.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard

Carc. : Carcinogenicity Eye Irrit. : Eye irritation

Repr. : Reproductive toxicity
Resp. Sens. : Respiratory sensitisation

Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

nariod)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Sens. 1 H317 Calculation method Aquatic Chronic 3 H412 Calculation method

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-668 PowerCure Part A

Revision Date: 25.02.2025 Version 1.2 Print Date 28.02.2025

Date of last issue: 20.12.2024

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

NL / EN