according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikagard® M 391 Part B



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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikagard® M 391 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy coating

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Nederland B.V.

Zonnebaan 56 3542 EG Utrecht Nederland

 Telephone
 : +31-30-2410120

 Telefax
 : +31-30-2414482

 E-mail address of person
 : EHS@nl.sika.com

responsible for the SDS

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H302: Harmful if swallowed.

Skin corrosion, Sub-category 1B H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1 H318: Causes serious eye damage.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Reproductive toxicity, Category 2 H361f: Suspected of damaging fertility.

Long-term (chronic) aquatic hazard, Cat-

egory 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

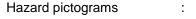
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Signal word : Danger

Hazard statements : H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.
H361f Suspected of damaging fertility.

H411 Toxic to aquatic life with long lasting effects.

Supplemental Hazard

Statements

EUH071 Corrosive to the respiratory tract.

Precautionary statements : Prevention:

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/

eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin

with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Im-

mediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously

with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER/ doctor.

P391 Collect spillage.

Hazardous components which must be listed on the label:

Polyoxypropylentriamine 4-tert-butylphenol m-phenylenebis(methylamine) trimethylhexane-1,6-diamine 3-aminopropyltriethoxysilane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: This substance/mixture contains components considered to have endocrine disrupting properties for environment, according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU) 2017/2100.

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Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Polyoxypropylentriamine	39423-51-3 500-105-6 01-2119556886-20- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Dam. 1; H318 Aquatic Chronic 2; H411 Acute toxicity estimate Acute oral toxicity: 550 mg/kg Acute dermal toxicity: 1.001 mg/kg	>= 40 - < 60
4-tert-butylphenol	98-54-4 202-679-0 01-2119489419-21- XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 Repr. 2; H361f Aquatic Chronic 1; H410 M-Factor (Chronic aquatic toxicity): 1	>= 20 - < 25

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m-phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50- XXXX	16-032-5 Acute Tox. 4; H332 Skin Corr. 1B; H314	
		Acute toxicity esti- mate	
		Acute oral toxicity: 930 mg/kg Acute inhalation tox- icity (dust/mist): 1,34 mg/l	
trimethylhexane-1,6-diamine	25620-58-0 247-134-8 01-2119560598-25- XXXX (belongs to CAS 25513-64-8)	Acute Tox. 4; H302 Skin Corr. 1A; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Chronic 3; H412	>= 3 - < 5
3-aminopropyltriethoxysilane	919-30-2 213-048-4 01-2119480479-24- XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 1 - < 2,5
		Acute oral toxicity:	
		Acute oral toxicity: 1.490 mg/kg	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Small amounts splashed into eyes can cause irreversible tis-In case of eye contact

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Gastrointestinal discomfort **Symptoms**

Allergic reactions

Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks Harmful if swallowed.

> May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility.

Causes severe burns.

Corrosive to the respiratory tract.

Health injuries may be delayed.

corrosive effects sensitising effects

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

Do not allow run-off from fire fighting to enter drains or water

fighting courses.

Hazardous combustion prod- : No hazardous combustion products are known

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	
4-tert-butylphenol	98-54-4	TWA	0,08 ppm	DE TRGS 900
			0,5 mg/m3	
m-phenylenebis(methylamine)	1477-55-0	L	0,02 ppm	DK OEL
,			0,1 mg/m3	

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	
ethanol	64-17-5	TLV-8hr	137 ppm	NL WG
			260 mg/m3	
	Further information: Carcinogenic substances, Skin notation			
		TLV-15 min	1.000 ppm	NL WG
			1.900 mg/m3	

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Appearance : viscous
Colour : colourless

Odour : amine-like



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Melting point/ range / Freez-

ing point

: No data available

Boiling point/boiling range No data available

No data available Flammability (solid, gas)

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

No data available

Flash point : > 101 °C

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature No data available

рН Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic ca. 215 mPa.s (20 °C)

Viscosity, kinematic No data available

Solubility(ies)

Water solubility partly soluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0,05 hPa

Density ca. 1,0 g/cm3 (20 °C)

Relative vapour density No data available

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Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition

products

ethanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Components:

Polyoxypropylentriamine:

Acute oral toxicity : LD50 Oral (Rat): > 550 mg/kg

Acute toxicity estimate: 550 mg/kg Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rabbit): > 1.001 mg/kg

Acute toxicity estimate: 1.001 mg/kg

Country NL 100000056273

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according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Method: Calculation method

m-phenylenebis(methylamine):

Acute oral toxicity : LD50 Oral (Rat): 930 mg/kg

Acute toxicity estimate: 930 mg/kg Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): 1,34 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Assessment: Corrosive to the respiratory tract.

Acute toxicity estimate: 1,34 mg/l Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): > 3.100 mg/kg

3-aminopropyltriethoxysilane:

Acute oral toxicity : LD50 Oral (Rat): 1.490 mg/kg

Acute toxicity estimate: 1.490 mg/kg

Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Suspected of damaging fertility.

STOT - single exposure

Corrosive to the respiratory tract.



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

m-phenylenebis(methylamine):

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): > 10 - 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 10 - 100 mg/l

Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

> to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Assessment : This substance/mixture contains components considered to

have endocrine disrupting properties for environment, according to REACH Article 57(f), Commission Regulation (EU) 2018/605 or Commission Delegated Regulation (EU)

2017/2100.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

 ADR
 : UN 2735

 IMDG
 : UN 2735

 IATA
 : UN 2735

14.2 UN proper shipping name

ADR : AMINES, LIQUID, CORROSIVE, N.O.S.

(m-phenylenebis(methylamine), Polyoxypropylentriamine)

IMDG : AMINES, LIQUID, CORROSIVE, N.O.S.

(m-phenylenebis(methylamine), Polyoxypropylentriamine)

IATA : Amines, liquid, corrosive, n.o.s.

(m-phenylenebis(methylamine), Polyoxypropylentriamine)

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14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 8	
IMDG	: 8	

8

IATA

14.4 Packing group

ADR

Packing group : II
Classification Code : C7
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG

Packing group : II Labels : 8 EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo : 855

aircraft)

Packing instruction (LQ) : Y840 Packing group : II

Labels : Corrosive

IATA (Passenger)

Packing instruction (passen: 851

ger aircraft)

Packing instruction (LQ) : Y840
Packing group : II

Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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tion (EU) 2020/878 Sikagard® M 391 Part B



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REACH Information:

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or - exempted from the registration.

Version 1.1

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

: Not applicable

Number on list 75:

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

4-tert-butylphenol

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) on substances that deplete the ozone

layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

Not applicable

Netherlands. Substances of very high concern (ZZS-list) : 4-tert-butylphenol

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

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E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)

Not applicable

Contains a substance which is subject to the SZW-list of

reproductive toxic substances (Ministry of Social Affairs

4-tert-butylphenol

and Employment).

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed. H312 : Harmful in contact with skin.

H314 : Causes severe skin burns and eye damage.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction. H318 : Causes serious eye damage.

H332 : Harmful if inhaled.

H361f : Suspected of damaging fertility.

H410 : Very toxic to aquatic life with long lasting effects.
 H411 : Toxic to aquatic life with long lasting effects.
 H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage Repr. : Reproductive toxicity Skin Corr. : Skin corrosion Skin Irrit. : Skin irritation Skin Sens. : Skin sensitisation

DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.

DK OEL : Denmark. Occupational Exposure Limits

NL WG : Netherlands. Law on Labour conditions - Occupational Expo-

sure Limits

DE TRGS 900 / TWA : Time Weighted Average

DK OEL / L : Ceiling

NL WG / TLV-8hr : Time Weighted Average NL WG / TLV-15 min : Short Term Exposure Limit

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

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CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Acute Tox. 4	H302	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Repr. 2	H361f	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

NL / EN