

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
Date of last issue: 01.02.2024

Version 3.0

Print Date 28.05.2024

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## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sikafloor®-1590/2650 Part B

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy coating

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Nederland B.V.  
Zonnebaan 56  
3542 EG Utrecht  
Nederland  
Telephone : +31-30-2410120  
Telefax : +31-30-2414482  
E-mail address of person : EHS@nl.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

+31-57-0854201

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

SAFETY DATA SHEET  
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Hazard statements : H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**  
P261 Avoid breathing mist or vapours.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ protective clothing/  
eye protection/ face protection.

**Response:**

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

**Hazardous components which must be listed on the label:**

1,3-Cyclohexanedimethanamine  
Adduct EBA-P (Epoxy Amine Adduct)  
N-benzylethylenediamine

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
1,3-Cyclohexanedimethanamine	2579-20-6 219-941-5 01-2119543741-41-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412  Acute toxicity estimate  Acute oral toxicity: 780 mg/kg Acute dermal toxicity: 1.700 mg/kg	>= 25 - < 40
bicyclo[2.2.1]heptanebis(methylamine)	56602-77-8 260-280-7 01-2120752792-48-XXXX	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412  Acute toxicity estimate  Acute oral toxicity: 961 mg/kg	>= 20 - < 25
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319  Acute toxicity estimate  Acute oral toxicity: 1.620 mg/kg Acute inhalation toxicity (dust/mist): 4,178 mg/l	>= 20 - < 25
Adduct EBA-P (Epoxy Amine Adduct)	2438188-70-4 Not Assigned	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Chronic 4; H413	>= 5 - < 10

**SAFETY DATA SHEET**  
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Revision Date: 27.05.2024  
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2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 %	90-72-2 202-013-9 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319 <hr/> Acute toxicity estimate  Acute oral toxicity: 1.999 mg/kg	>= 5 - < 10
N-benzylethylenediamine	4152-09-4 223-984-5 01-2120822346-58-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Chronic 3; H412 <hr/> Acute toxicity estimate  Acute oral toxicity: 300,03 mg/kg	>= 1 - < 2,5

For explanation of abbreviations see section 16.

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
 Wash off with soap and plenty of water.  
 Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
 In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
 Continue rinsing eyes during transport to hospital.  
 Remove contact lenses.  
 Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
 Rinse mouth with water.  
 Do not give milk or alcoholic beverages.



Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Gastrointestinal discomfort  
Allergic reactions  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Health injuries may be delayed.  
corrosive effects  
sensitising effects
- Harmful if swallowed.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
Causes severe burns.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

- Environmental precautions : Do not flush into surface water or sanitary sewer system.



If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.



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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
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Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

#### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid  
Colour : colourless

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
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Version 3.0

Print Date 28.05.2024

Odour : amine-like

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

**Upper/lower flammability or explosive limits**

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 11 (20 °C)  
Concentration: 100 %

**Viscosity**

Viscosity, dynamic : ca. 65 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

**Solubility(ies)**

Water solubility : soluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 23 hPa

Density : ca. 1,0 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available





Particle characteristics : No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if swallowed.

#### Components:

##### **1,3-Cyclohexanedimethanamine:**

Acute oral toxicity : LD50 Oral (Rat): 780 mg/kg

Acute toxicity estimate: 780 mg/kg  
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.700 mg/kg

Acute toxicity estimate: 1.700 mg/kg  
Method: Calculation method

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
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Version 3.0

Print Date 28.05.2024

**bicyclo[2.2.1]heptanebis(methylamine):**

Acute oral toxicity : LD50 Oral (Rat): 961 mg/kg  
Acute toxicity estimate: 961 mg/kg  
Method: Calculation method

**benzyl alcohol:**

Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg  
Acute toxicity estimate: 1.620 mg/kg  
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): > 4,178 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute toxicity estimate: 4,178 mg/l  
Test atmosphere: dust/mist  
Method: Calculation method

**2,4,6-tris(dimethylaminomethyl)phenol:**

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg  
Remarks: Harmful if swallowed.  
Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

**N-benzylethylenediamine:**

Acute oral toxicity : LD50 Oral (Rat): > 300 - < 2.000 mg/kg  
Acute toxicity estimate: 300,03 mg/kg  
Method: Calculation method

**Skin corrosion/irritation**

Causes severe burns.

**Product:**

Result : Corrosive after 3 minutes to 1 hour of exposure  
Remarks : Expert judgement

**Components:**

**2,4,6-tris(dimethylaminomethyl)phenol:**

Species : Rabbit  
Assessment : Corrosive  
Method : OECD Test Guideline 404

Assessment : irritating  
Remarks : Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
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Version 3.0

Print Date 28.05.2024

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Components:**

**2,4,6-tris(dimethylaminomethyl)phenol:**

Species : Rabbit  
Assessment : Causes serious eye damage.  
  
Assessment : irritating  
Remarks : Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

**Respiratory or skin sensitisation**

**Skin sensitisation**

May cause an allergic skin reaction.

**Respiratory sensitisation**

Not classified due to lack of data.

**Germ cell mutagenicity**

Not classified due to lack of data.

**Carcinogenicity**

Not classified due to lack of data.

**Reproductive toxicity**

Not classified due to lack of data.

**STOT - single exposure**

Not classified due to lack of data.

**STOT - repeated exposure**

Not classified due to lack of data.

**Aspiration toxicity**

Not classified due to lack of data.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### **bicyclo[2.2.1]heptanebis(methylamine):**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31 mg/l  
Exposure time: 45 h

Toxicity to algae/aquatic plants : EC50 (algae): 35 mg/l  
Exposure time: 72 h

##### **benzyl alcohol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l  
Exposure time: 48 h

##### **N-benzylethylenediamine:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (calculated) (Daphnia magna (Water flea)): 10 - 100 mg/l  
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 10 - 100 mg/l  
Exposure time: 72 h

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..



## 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11\* waste paint and varnish containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : UN 2735  
IMDG : UN 2735  
IATA : UN 2735

### 14.2 UN proper shipping name

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
Date of last issue: 01.02.2024

Version 3.0

Print Date 28.05.2024

**ADR** : AMINES, LIQUID, CORROSIVE, N.O.S.  
(1,3-Cyclohexanedimethanamine, bicyclo[2.2.1]heptanebis(methylamine))

**IMDG** : AMINES, LIQUID, CORROSIVE, N.O.S.  
(1,3-Cyclohexanedimethanamine, bicyclo[2.2.1]heptanebis(methylamine))

**IATA** : Amines, liquid, corrosive, n.o.s.  
(1,3-Cyclohexanedimethanamine, bicyclo[2.2.1]heptanebis(methylamine))

**14.3 Transport hazard class(es)**

	Class	Subsidiary risks
<b>ADR</b>	: 8	
<b>IMDG</b>	: 8	
<b>IATA</b>	: 8	

**14.4 Packing group**

**ADR**  
Packing group : II  
Classification Code : C7  
Hazard Identification Number : 80  
Labels : 8  
Tunnel restriction code : (E)

**IMDG**  
Packing group : II  
Labels : 8  
EmS Code : F-A, S-B

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 855  
Packing instruction (LQ) : Y840  
Packing group : II  
Labels : Corrosive

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 851  
Packing instruction (LQ) : Y840  
Packing group : II  
Labels : Corrosive

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : no

**IMDG**  
Marine pollutant : no

**IATA (Passenger)**  
Environmentally hazardous : no

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
Date of last issue: 01.02.2024

Version 3.0

Print Date 28.05.2024

**IATA (Cargo)**

Environmentally hazardous : no

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**14.7 Maritime transport in bulk according to IMO instruments**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75, 3

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikafloor®-1590/2650 Part B**



Revision Date: 27.05.2024  
Date of last issue: 01.02.2024

Version 3.0

Print Date 28.05.2024

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 20% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 40,38% w/w

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H302 : Harmful if swallowed.  
H312 : Harmful in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H412 : Harmful to aquatic life with long lasting effects.  
H413 : May cause long lasting harmful effects to aquatic life.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Eye Dam. : Serious eye damage  
Eye Irrit. : Eye irritation  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in





	air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

#### Further information

##### Classification of the mixture:

Acute Tox. 4	H302
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Chronic 3	H412

##### Classification procedure:

Calculation method
Based on product data or assessment
Based on product data or assessment
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NL / EN