according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name SikaCeram®-960 Epoxy Finish

REACH Registration Number : 01-2119457026-42-XXXX

Substance name : citric acid

EC-No. 201-069-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Cleaning agent, Detergent, Product is not intended for con-

sumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier Sika Nederland B.V.

> Zonnebaan 56 3542 EG Utrecht Nederland

Telephone +31-30-2410120 Telefax +31-30-2414482 E-mail address of person EHS@nl.sika.com

responsible for the SDS

1.4 Emergency telephone number

National emergency contact NL: National Poisons Information Center +31-88-755-8000

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eve irritation, Category 2 H319: Causes serious eye irritation. Specific target organ toxicity - single ex-H335: May cause respiratory irritation.

posure, Category 3, Respiratory system

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word Warning

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika®

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

Hazard statements : H319 Causes serious eye irritation.

H335 May cause respiratory irritation.

Precautionary statements : Prevention:

P261 Avoid breathing dust.

P280 Wear eye protection/ face protection.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P337 + P313 If eye irritation persists: Get medical advice/

attention.

Storage:

P403 + P233 Store in a well-ventilated place. Keep con-

tainer tightly closed.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Additional Labelling

The data sheet for medical personnel is available at the here provided emergency address.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)	M-Factor, SCL, ATE
citric acid	77-92-9 201-069-1	100	

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

Regulation (EC) No. 648/2004, as amended

: Product is subject to the Detergents Regulation

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough

Respiratory disorder Excessive lachrymation

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

Causes serious eye irritation. May cause respiratory irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known

ucts

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

for firefighters

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions If the product contaminates rivers and lakes or drains inform

respective authorities.

No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Pick up and arrange disposal without creating dust.

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Do not breathe vapours/dust.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the ap-

Country NL 000000720444

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Store in original container. Keep in a well-ventilated place.
 Observe label precautions. Store in accordance with local

regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Recommended: Butyl rubber/nitrile rubber gloves.

Contaminated gloves should be removed.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : If the product contaminates rivers and lakes or drains inform

respective authorities.

No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : solid
Form : crystalline
Colour : white
Odour : odourless

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- :

per flammability limit

No data available

Lower explosion limit / Lower flammability limit

No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 1,8

Concentration: 5 %

Viscosity

Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : No data available

Density : ca. 1,65 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

Components:

citric acid:

Acute oral toxicity : LD50 Oral (Rat): 11.700 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Product:

Species : Rabbit

Method : OECD Test Guideline 404

Result : No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Species : Rabbit

Method : OECD Test Guideline 405

Result : Eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

Revision Date: 13.11.2025

Product:

Assessment The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

citric acid:

Toxicity to fish : LC50 (Fish): 440 - 760 mg/l

Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 120 mg/l

aquatic invertebrates

Exposure time: 48 h

12.2 Persistence and degradability

This product does not contain any tensides according to the definition in the EU Detergents Regulation (EU/648/2004) (>0,2%).

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaCeram®-960 Epoxy Finish



Date of last issue: 12.11.2024

Revision Date: 13.11.2025

IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 75

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

Not applicable

REACH - List of substances subject to authorisation

(Annex XIV)

: Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EU) No 649/2012 of the European Parlia-

ment and the Council concerning the export and import

of dangerous chemicals

: Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)
Not applicable

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance by the supplier.

SECTION 16: Other information

Full text of other abbreviations

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika

SikaCeram®-960 Epoxy Finish

Revision Date: 13.11.2025 Version 1.1 Print Date 14.11.2025

Date of last issue: 12.11.2024

Changes as compared to previous version!

NL / EN