

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikaflex®-228



Revision Date: 01.11.2024
Date of last issue: 30.10.2023

Version 12.0

Print Date 01.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-228

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Nederland B.V.
Zonnebaan 56
3542 EG Utrecht
Nederland
Telephone : +31-30-2410120
Telefax : +31-30-2414482
E-mail address of person : EHS@nl.sika.com
responsible for the SDS

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture


Classification (REGULATION (EC) No 1272/2008)

Respiratory sensitisation, Category 1 H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Specific target organ toxicity - repeated exposure, Category 2, Central nervous system H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Danger

Hazard statements : H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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H373 May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Precautionary statements : **Prevention:**

P260 Do not breathe mist or vapours.
P284 In case of inadequate ventilation wear respiratory protection.

Response:

P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)
4,4'-methylenediphenyl diisocyanate
aromatic polyisocyanate
m-tolyldiene diisocyanate

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 1 - < 2,5
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	Not Assigned 919-446-0 265-185-4 01-2119458049-33-XXXX [corresponding group CAS 64742-82-1]	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT RE 1; H372 (Central nervous system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411 EUH066	>= 1 - < 2,5

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<p>4,4'-methylenediphenyl diisocyanate</p>	<p>101-68-8 202-966-0 01-2119457014-47-XXXX</p>	<p>Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373</p> <hr/> <p>specific concentration limit Eye Irrit. 2; H319 >= 5 %</p> <hr/> <p>specific concentration limit STOT SE 3; H335 >= 5 %</p> <hr/> <p>specific concentration limit Skin Irrit. 2; H315 >= 5 %</p> <hr/> <p>specific concentration limit Resp. Sens. 1; H334 >= 0,1 %</p> <hr/> <p>Acute toxicity estimate Acute inhalation toxicity (dust/mist): 1,5 mg/l</p>	<p>>= 0,1 - < 0,5</p>
<p>aromatic polyisocyanate</p>	<p>53317-61-6 Not Assigned</p>	<p>Eye Irrit. 2; H319 Skin Sens. 1; H317</p>	<p>>= 0,1 - < 0,5</p>

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m-tolylidene diisocyanate	26471-62-5 247-722-4 01-2119454791-34-XXXX	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 3; H412 specific concentration limit Resp. Sens. 1; H334 >= 0,1 % Acute toxicity estimate Acute inhalation toxicity (vapour): 0,107 mg/l	>= 0,0025 - < 0,025
Substances with a workplace exposure limit :			
Titanium dioxide (> 10 µm)	13463-67-7 236-675-5 01-2119489379-17-XXXX		>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.

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Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Asthmatic appearance
Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.

Risks : sensitising effects

May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Cleaning with aprotic polar solvents must be avoided.
Consult most current local Product Data Sheet prior to any use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Titanium dioxide (> 10 µm)	13463-67-7	TWA	10 mg/m ³	DE TRGS 900
reaction mass of ethylbenzene and xylene	Not Assigned	TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m ³	2000/39/EC
		TLV-8hr	47,5 ppm 210 mg/m ³	NL WG
	Further information: Skin notation			
		TLV-15 min	100 ppm 442 mg/m ³	NL WG
Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	Not Assigned	TWA	300 mg/m ³	DE TRGS 900
	Further information: Group exposure limit for hydrocarbon solvent mixtures			

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

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Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Appearance : paste
Colour : various

Odour : characteristic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : 65 °C
Method: closed cup

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Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : Not applicable

Viscosity, kinematic : > 7 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,27 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

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10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

4,4'-methylenediphenyl diisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1,5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l
Test atmosphere: dust/mist
Method: Calculation method

aromatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

m-tolyldiene diisocyanate:

Acute inhalation toxicity : LC50 (Rat): 0,107 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 0,107 mg/l
Test atmosphere: vapour
Method: Calculation method

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Skin corrosion/irritation

Not classified due to lack of data.

Components:

Hydrocarbons, C9-C12, n-alkanes, isoalkanes, cyclics, aromatics (2-25%):

Assessment : Repeated exposure may cause skin dryness or cracking.
Result : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

May cause damage to organs (Central nervous system) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l
Exposure time: 56 d
Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,17 mg/l
Exposure time: 7 d
Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good

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IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 75:
Banned and/or restricted

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

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Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 3% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 3% w/w

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Contains a substance which is subject to the SZW-list of reproductive toxic substances (Ministry of Social Affairs and Employment).

reaction mass of ethylbenzene and xylene
manganese ferrite black spinel
dioctyltin dilaurate

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.
H330 : Fatal if inhaled.
H332 : Harmful if inhaled.
H334 : May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H351 : Suspected of causing cancer.
H372 : Causes damage to organs through prolonged or repeated

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- H373 : exposure if inhaled.
: May cause damage to organs through prolonged or repeated exposure if inhaled.
- H411 : Toxic to aquatic life with long lasting effects.
- H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

- Acute Tox. : Acute toxicity
- Aquatic Chronic : Long-term (chronic) aquatic hazard
- Asp. Tox. : Aspiration hazard
- Carc. : Carcinogenicity
- Eye Irrit. : Eye irritation
- Flam. Liq. : Flammable liquids
- Resp. Sens. : Respiratory sensitisation
- Skin Irrit. : Skin irritation
- Skin Sens. : Skin sensitisation
- STOT RE : Specific target organ toxicity - repeated exposure
- STOT SE : Specific target organ toxicity - single exposure
- 2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
- DE TRGS 900 : Germany. TRGS 900 - Occupational exposure limit values.
- NL WG : Netherlands. Law on Labour conditions - Occupational Exposure Limits
- 2000/39/EC / TWA : Limit Value - eight hours
- 2000/39/EC / STEL : Short term exposure limit
- DE TRGS 900 / TWA : Time weighted average
- DE TRGS 900 / TWA : Time Weighted Average
- NL WG / TLV-8hr : Time Weighted Average
- NL WG / TLV-15 min : Short Term Exposure Limit
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
- LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
- MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
- OEL : Occupational Exposure Limit
- PBT : Persistent, bioaccumulative and toxic
- PNEC : Predicted no effect concentration
- REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
- SVHC : Substances of Very High Concern

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vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Resp. Sens. 1 H334
STOT RE 2 H373

Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

NL / EN