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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: SikaEmaco® T 450

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Repairing mortar

1.3 Details of the supplier of the safety data sheet

:	Sika Nederland B.V.
	Zonnebaan 56
	3542 EG Utrecht
	Nederland
:	+31-30-2410120
:	+31-30-2414482
:	EHS@nl.sika.com
	:

1.4 Emergency telephone number

+31-57-0854201

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)							
Skin irritation, Category 2	H315: Causes skin irritation.						
Serious eye damage, Category 1	H318: Causes serious eye damage.						
Specific target organ toxicity - single ex- posure, Category 3, Respiratory system	H335: May cause respiratory irritation.						

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	E	
Signal word	:	Danger	
Hazard statements	:	H315 H318	Causes skin irritation. Causes serious eye damage.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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	H335 Mag	v cause respiratory irritation.	
Precautionary statements :	P101	If medical advice is needed, hav container or label at hand.	e product
	P102	Keep out of reach of children.	
	Prevention:		
	P271	Use only outdoors or in a well-ve	entilated ar-
	P280	Wear protective gloves/ eye prot protection.	tection/ face
	Response:		
	P305 + P351 + I	P338 + P310 IF IN EYES: Rinse with water for several minutes. F tact lenses, if present and easy t tinue rinsing. Immediately call a CENTER/ doctor.	Remove con- to do. Con-
	Disposal:		
	P501	Dispose of contents/container in with local regulation.	accordance

Hazardous components which must be listed on the label:

Cement (chromium reduced)

2.3 Other hazards

The content of soluble Chromium (VI) is not greater than 0,0002% in accordance with Annex XVII, Paragraph 47 of the EU Regulation 1907/2006. The product reacts highly alkaline with water.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

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Chemical name	CAS-No.	Classification	Concentration		
	EC-No.		(% w/w)		
	Registration number				
Cement (chromium reduced)	65997-15-1	Skin Irrit. 2; H315	>= 25 - < 40		
	266-043-4	Eye Dam. 1; H318			
		STOT SE 3; H335			
		(Respiratory system)			
calcium oxide	1305-78-8	Skin Irrit. 2; H315	>= 1 - < 2,5		
	215-138-9	Eye Dam. 1; H318			
	01-2119475325-36-	STOT SE 3; H335			
	XXXX				
Substances with a workplace exposure limit :					
Quartz (SiO2)	14808-60-7		>= 60 - < 80		
	238-878-4				

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	•	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

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4.2 Most important symptoms	and effects.	both acute and delayed

4.2 Most important syn	iptoms and creeks, both acute and delayed
Symptoms	: Cough Respiratory disorder Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Risks	 Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. irritant effects
4.3 Indication of any in Treatment	nmediate medical attention and special treatment needed : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
5.2 Special hazards arising from	the	e substance or mixture
Hazardous combustion prod- ucts	:	No hazardous combustion products are known
5.3 Advice for firefighters		
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures						
Personal precautions	:	Use personal protective equipment. Deny access to unprotected persons.				
6.2 Environmental precautions	6.2 Environmental precautions					
Environmental precautions	:	Try to prevent the material from entering drains or water courses. No special environmental precautions required.				

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up

: Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	•		
	Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8).Do not get in eyes, on skin, or on clothing.For personal protection see section 8.Smoking, eating and drinking should be prohibited in the application area.Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, i	incl	uding any incompatibilities
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
	Recommended storage tem- perature	:	0 - 35 °C

Further information on stor- : No decomposition if stored and applied as directed. age stability

:

7.3 Specific end use(s)

- Specific use(s)
- Consult most current local Product Data Sheet prior to any use.



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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *	
Quartz (SiO2)	14808-60-7	TLV-8hr (Respira- ble dust)	0,075 mg/m3 (Silica)	NL WG	
	Further information: Carcinogenic substances, based on the thresholdlimit effect				
calcium oxide	1305-78-8	TWA (Respirable fraction)	1 mg/m3	2017/164/EU	
	Further information: Indicative				
		STEL (Respirable fraction)	4 mg/m3	2017/164/EU	
		TLV-8hr (Respira- ble)	1 mg/m3	NL WG	
		TLV-15 min (Res- pirable)	4 mg/m3	NL WG	

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
	Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed.
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection :	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth-

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	ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.	
Environmental exposure c	ontrols	
General advice	 Try to prevent the material from entering courses. No special environmental precautions re 	-

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

information on basic physical	an	• •
Physical state Appearance	:	solid Amorphous powder
Colour	:	dark brown
Odour	:	characteristic
Melting point/ range / Freez- ing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or	exp	losive limits
Upper explosion limit / Up- per flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	> 10 (20 °C) Concentration: 50 %

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Viscosity Viscosity, dynamic	: Not applicable	
Viscosity, kinematic	: Not applicable	
Solubility(ies) Water solubility	: dispersible	
Partition coefficient: n- octanol/water	: No data available	
Vapour pressure	: No data available	
Density	: No data available	
Bulk density	: 1.500 kg/m3 (20 °C)	
Relative vapour density	: No data available	
Particle characteristics	: No data available	
9.2 Other information Explosives	: Not explosive	
Metal corrosion rate	: Not corrosive to metals	

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

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10.4 Conditions to avoid		
Conditions to avoid	: No data available	
10.5 Incompatible materials		
Materials to avoid	: No data available	
10.6 Hazardous decomposition pro	oducts	
	: No hazardous decomposition products are I	known.
SECTION 11: Toxicological info	rmation	

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure Not classified due to lack of data.

Aspiration toxicity Not classified due to lack of data.

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11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product. mation

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues.
	This material and its container must be disposed of in a safe way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.3 Transport hazard class(es)		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.4 Packing group		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good
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14.5 Environmental hazards

Not regulated as a dangerous good

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1	4.6 Special precautions for user Not applicable				
1	4.7 Maritime transport in bulk ac Not applicable for product as su	-	nts		
S	SECTION 15: Regulatory inform	nation			-
1	5.1 Safety, health and environme International Chemical Weapon Schedules of Toxic Chemicals a	s Convention (CWC)	ion :	specific for the substance or mixture Not applicable	
	REACH Information:	All substances contain - registered by our ups - registered by us, and - excluded from the reg - exempted from the reg	trea /or gula	im suppliers, and/or tion, and/or	
	REACH - Restrictions on the mathematic the market and use of certain demixtures and articles (Annex X)	angerous substances,	:	Conditions of restriction for the fol- lowing entries should be considered: Number on list 47: Cement (chromi- um reduced)	
	REACH - Candidate List of Sub Concern for Authorisation (Artic		:	Number on list 75: None of the components are listed (=> 0.1 %).	
	REACH - List of substances sul (Annex XIV)	oject to authorisation	:	Not applicable	
	Regulation (EC) on substances layer	that deplete the ozone	:	Not applicable	
	Regulation (EU) 2019/1021 on tants (recast)	persistent organic pollu-	:	Not applicable	
	Regulation (EU) No 649/2012 o ment and the Council concernir of dangerous chemicals		:	Not applicable	
	Netherlands. Substances of ver	y high concern (ZZS-list)	:	Quartz (SiO2) Crystalline silica	

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Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of m jor-accident hazards involving dangerous substances. Not applicable				
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: < 0,01% w/w no VOC duties		
		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)		

Volatile organic compounds (VOC) content: < 0,01% w/w

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements H315	: (Causes skin irritation.
H318 H335		Causes serious eye damage. May cause respiratory irritation.
Full text of other abbreviation	าร	
Eye Dam. Skin Irrit. STOT SE 2017/164/EU	: :	Serious eye damage Skin irritation Specific target organ toxicity - single exposure Europe. Commission Directive 2017/164/EU establishing a
NL WG	:	fourth list of indicative occupational exposure limit values Netherlands. Law on Labour conditions - Occupational Expo- sure Limits
2017/164/EU / TWA NL WG / TLV-8hr	: : : : :	Short term exposure limit Limit Value - eight hours Time Weighted Average Short Term Exposure Limit European Agreement concerning the International Carriage of
CAS DNEL EC50 GHS IATA	: (: : : (Dangerous Goods by Road Chemical Abstracts Service Derived no-effect level Half maximal effective concentration Globally Harmonized System International Air Transport Association

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IMDG	:	International Maritime Code for Dangerous Goo	ods
LD50	:	Median lethal dosis (the amount of a material, g once, which causes the death of 50% (one half) test animals)	
LC50	:	Median lethal concentration (concentrations of t air that kills 50% of the test animals during the c period)	
MARPOL	:	International Convention for the Prevention of P Ships, 1973 as modified by the Protocol of 1978	
OEL	:	Occupational Exposure Limit	
PBT	:	Persistent, bioaccumulative and toxic	
PNEC	:	Predicted no effect concentration	
REACH	•	Regulation (EC) No 1907/2006 of the European and of the Council of 18 December 2006 conce istration, Evaluation, Authorisation and Restricti cals (REACH), establishing a European Chemic	rning the Reg- on of Chemi-
SVHC vPvB	:	Substances of Very High Concern Very persistent and very bioaccumulative	

Further information

Classification of the m	nixture:	Classification procedure:
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
STOT SE 3	H335	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NL / EN